

<b>Jenis Dokumen:</b> <b>FORMULIR</b>	No. Revisi: 2
<b>Judul Dokumen:</b> <b>OLAP SAMPLING PLANS</b>	Tanggal Revisi: 10 Mei 2010
<b>No. Dokumen:</b> <b>ALP-FML-TES-001</b>	

**MILITARY STANDARD 105E**  
Single sampling plans for normal inspection (Master table)  
**OLAP SAMPLING PLANS**

Lot of Batch Size	Special Inspection Levels				General Inspection Levels			Note
	S1	S2	S3	S4	I	II	III	
2 to 8	A	A	A	A	A	A	B	A=2 B=3
9 to 15	A	A	A	A	A	B	C	C=5
16 to 25	A	A	B	B	B	C	D	D=8
26 to 50	A	B	B	C	C	D	E	E=13
51 to 90	B	B	C	C	C	E	F	F=20
91 to 150	B	B	C	D	D	F	G	G=32
151 to 280	B	C	D	E	E	G	H	H=50
281 to 500	B	C	D	E	F	H	J	J=80
501 to 1200	C	C	E	F	G	J	K	K=125
1201 to 3200	C	D	E	G	H	K	L	L=200

**Alp PT. ALP Petro Industry**

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3201 to 10000	C	D	F	G	J	L	M	M=315
10001 to 35000	C	D	F	H	K	M	N	N=500
35001 to 150000	D	E	G	J	L	N	P	P=800
150001 to 500000	D	E	G	J	M	P	Q	Q=1250
500001 to Over	D	E	H	K	N	Q	R	R=2000

OLAP Sampling Plans mengikuti General Inspection Level I (warna kuning)